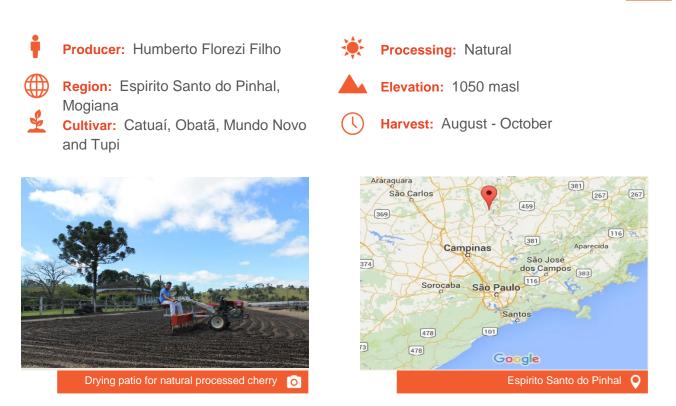


## **Brazil Santa Maria Estate** Organic Certified COCOA – RED FRUIT – HEAVY BODY

USDA



The organic certified Estate of Santa Maria is located in the region of Mogiana within the town of Espirito Santo do Pinhal. The estate spans 360 hectares, and 170 hectares of that is dedicated to coffee cultivation. Grown amongst the rich mountainous terrain 1050 meters above sea level, the farm enlists chemical and pesticide free practices. All cherry is handpicked and processed in accordance with organic and biodynamic standards. Soil detoxification, cellular recovery, preservation of native species and a commitment to supporting social projects to better the living conditions of workers are some of the many ways Santa Maria estate ensures standards are met. Processing methods used on the farm include Natural and Pulped Natural.

The farm continues to invest in coffee quality improvement and to expand production through constant renovations. A drip irrigation system has been installed as well as planting over 40,000 new coffee trees.

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